

Date: Tuesday, 22/04/2008 9:34:07 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MOUNTING PLATE ASSY
Job Number : 38722	
Estimate Number : 13276	
P.O. Number :	Part Number : D36943
This Issue : 22/04/2008 S.O. No. :	Drawing Number : D3694 PROD PROTO
Prsht Rev. : NC	Project Number : N/A
First Issue : 11	Drawing Revision : PROTO 08.04.18
Previous Run :	Material :
Written By : <u>JLM 08.04.21</u>	Due Date : 29/04/2008 Qty: 2 Um: Each
Checked & Approved By :	
Comment : Est Rev:A new issue 08-04-21 DD verified by:JLM	

Additional Product

FOR ENGINEERING USE ONLY

PROTOTYPE

POSITIVE
 CHECK N/A

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S12GA	304/316 .100" Sheet
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Comment: Qty.: 0.0502 sf(s)/Unit Total : 0.1004 sf(s)
 304 stainless steel 0.100" Sheet
 Batch: HB 8-4-25

2.0	WATER JET 105130	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3694
 Dwg Rev: PRE 2 HB 8-4-25
 Prog Rev: PRE L
 2-Debur if necessary HB 8-4-25

(3)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

JLM 08.04.28

(3)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Counter sink holes 0.210" (2 places) as per dwg D3694
 2- Counter sink holes 0.234" (5 places) as per dwg D3694

JLM 08.04.28

(3)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING PLATE ASSY

Job Number: 38722

Part Number: D36943

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC5

INSPECT WORK TO CURRENT STEP

**ENGINEERING
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

08.05.14

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

NA.

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08.06.04

Job Completion



POSITIVE RECALL

EFFECTIVE DATE

DATE

N/A

MF 08-06-16

Chap To 002244

8

7

6

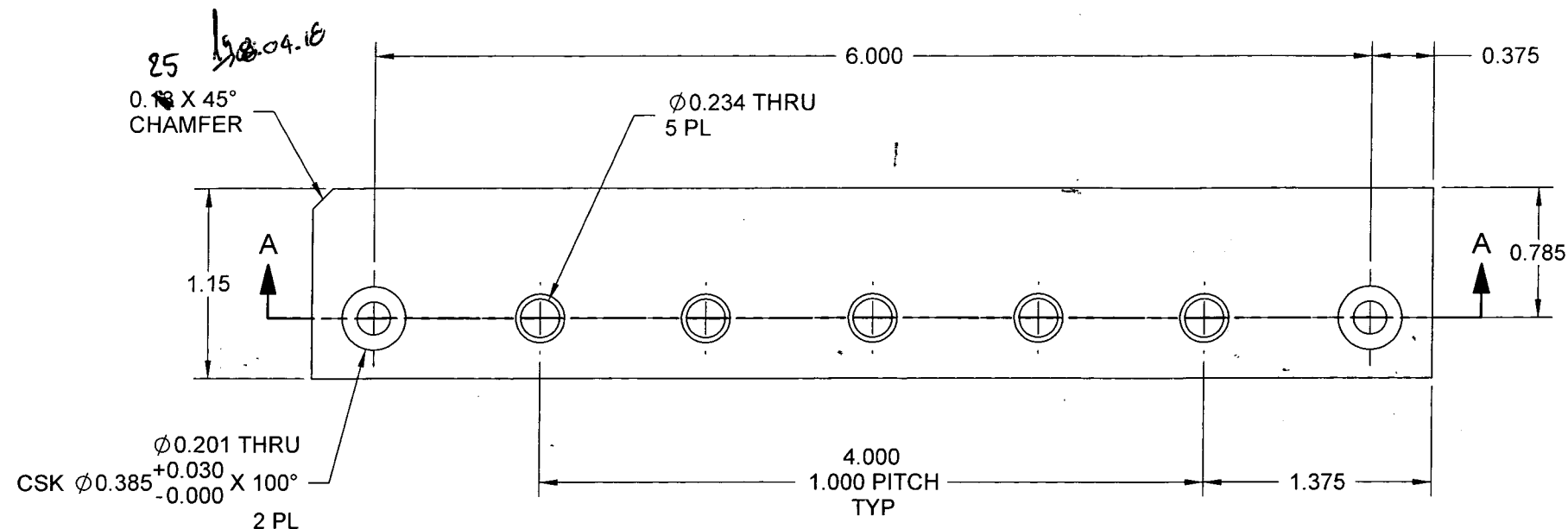
5

4

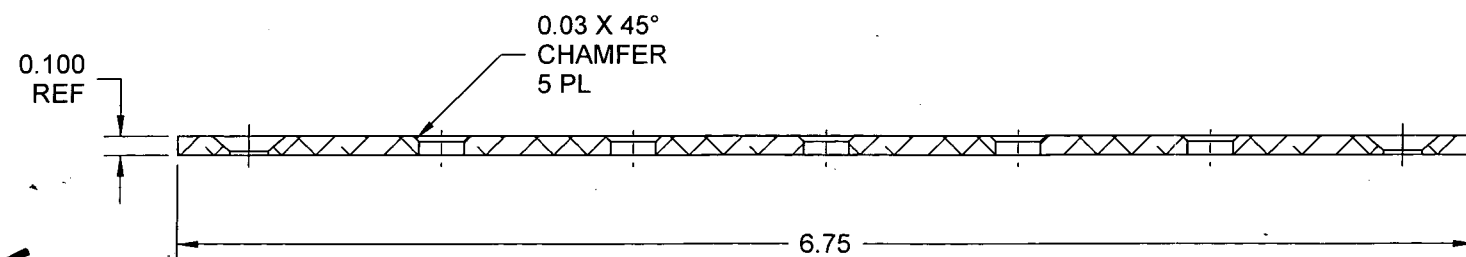
3

2

1



D3694-3 PROTECTIVE PLATE



SECTION A-A

PROTOTYPE

D3694-3 NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.100 THICK, PER MIL-S-5059 (ANNEALED) (REF. DART SPEC. M304S12GA)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.21 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN BY		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3694	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MOUNTING PLATE ASSY	NTS
DATE	08.03.14	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

w/o 38722

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
PRELIMINARY ISSUE

08.04.17

Date: Tuesday, 22/04/2008 9:34:07 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING PLATE ASSY
Job Number	: 38722		
Estimate Number	: 13276		
P.O. Number	:	Part Number	: D36943
This Issue	: 22/04/2008 S.O. No. :	Drawing Number	: D3694 PROD PROTO
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL / MED FAB	Drawing Revision	: PROTO
Previous Run	:	Material	:
Written By	: <u>Just/08.04.21.</u>	Due Date	: 29/04/2008 Qty: 2 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A new issue 08-04-21 DD verified by:JLM		

Additional Product

FOR ENGINEERING USE ONLY

PROTOTYPE

~~POSITIVE
RECALL~~ N/A

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S12GA	304/316 .100" Sheet
-----	-----------	---------------------



Comment: Qty.: 0.0502 sf(s)/Unit Total : 0.1004 sf(s)
 304 stainless steel 0.100" Sheet
 Batch: IB 8-4-25

Imagined
 2/10 : 4224

2.0	WATER JET 105130	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3694

Dwg Rev: PRE 2 IB 8-4-25Prog Rev: PRE 1

2-Debur if necessary IB 8-4-25

(3)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Counter sink holes 0.210" (2 places) as per dwg D3694

2- Counter sink holes 0.234" (5 places) as per dwg D3694

Just/08.04.28

(3)

(3)

Receiving Report

Date: 7/7/25

Batch No: M705130

Supplier: MAGNA

Dart P/O: 4224

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection En 07/07/25 N/A ☒
 Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date 07/07/26
 Received/Costing RCP 5216
 initial

Location

1:FORMS\Purchasing\approved purch\RECREPORT Rev D

Sub-Total
 G.S.T.

3724.80
 223.49

TOTAL →

3948.29

FRAIS D'ADMINISTRATION DE 1½% PAR MOIS (18% PAR ANNÉE) SUR COMPTE PASSÉ DÙ.
 LE PRÉSENT CONTRAT SERA RÉGI PAR LES LOIS DE LA PROVINCE DE QUÉBEC ET COMME
 AYANT PRIS NAISSANCE DANS LE DISTRICT JUDICIAIRE DE MONTRÉAL.
 ADMINISTRATION CHARGES OF 1½% PER MONTH (18% PER YEAR) ON OVERDUE ACCOUNTS.
 THE PRESENT AGREEMENT SHOULD BE GOVERNED BY THE QUEBEC LEGISLATION AND SHOULD
 BE CONSIDERED AS HAVING ORIGINATED IN THE JUDICIAL DISTRICT OF MONTREAL.

MAGNA
INOXYDABLE INC. DE
STAINLESS STEEL INC

525 Meloche Ave., Dorval (Québec) H9P 2W2
Tél.: (514) 631-1211 • Fax: (514) 631-0013
Sans frais/Toll free : 1-800-363-6646

ISO 9001-2000

143321

EXPÉDIÉ À - SHIPPED TO

MEME - SAME

VENDU À - SOLD TO

DART
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY
ONTARIO
K6A 1K7

RECEIVED AUG 01 2007

DATE		N° LIVR. - DEL. NO.	PAR - VIA	N° COMM. DU CLIENT CUST. ORDER NO.	CONDITIONS - TERMS	N° T.V.Q. - Q.S.T. NO. 1213236471 XXXXXXXXXXXX	N° T.P.S. - G.S.T. NO. 881565899RT0001 XXXXXXXXXXXX	
Jul25/07		0152817	OUR TRUCK	4224				
QTE EXP. QTY SHIPPED	DESCRIPTION				POIDS EXPÉDIÉ WEIGHT SHIPPED	PRIX - PRICE	UNITÉ UNIT	TOTAL
2	304-2B SHEET 12GA 48 X 96 Heat # 0575296					513.60	PCS	1027.20
8	304-2B SHEET 16GA 48 X 96 Heat # AC2604323					292.80	PCS	2342.40
2	304-2B SHEET 20GA 48 X 96 Heat # 0489673					177.60	PCS	355.20
Sub-Total								3724
G.S.T.								223
						TOTAL →		3948

FRAIS D'ADMINISTRATION DE 1½% PAR MOIS (18% PAR ANNÉE) SUR COMPTE PASSÉ DÙ.
LE PRÉSENT CONTRAT SERA RÉGI PAR LES LOIS DE LA PROVINCE DE QUÉBEC ET COMME
AYANT PRIS NAISSANCE DANS LE DISTRICT JUDICIAIRE DE MONTRÉAL.
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THE PRESENT AGREEMENT SHOULD BE GOVERNED BY THE QUEBEC LEGISLATION AND SHOULD
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1314

PAC.

1000 770 015 YFJ 31:6 7M1 0007/01/71-